

Date: Thursday, 25/09/2008 11:10:05 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: 206 INT.
Job Number	: 00251A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 25/09/2008 S.O. No. :	Drawing Number	: 206 INTERIORS
Prsht Rev.	: NC	Project Number	: IN0002
First Issue	: / / Type : R&D THERMOFORMING	Drawing Revision	:
Previous Run	: 00205A	Material	:
Written By	: <u> </u>	Due Date	: 17/06/2008 Qty: 1 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: Project #: <u> </u>		
	Description: <u> </u>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: MFG ENGINEERING

2.0	ENGINEERING 1	ENGINEERING RESOURCE #1
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Comment: ENGINEERING RESOURCE #1

3.0	ENGINEERING 1	ENGINEERING RESOURCE #1
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Comment: ENGINEERING RESOURCE #1

Job Completion



Screw	NAS388-6-8P	QTY	8	Batch	M19098	
Washer	NAS391B6P	QTY	#14	Batch	M19098	9
Screw	NAS388-6-12P	QTY	6		M11547	
INSERT Washer	ALS4-632-80	QTY	4		M17841	
SPRING	D3858-1	QTY	4	(B05068)	M109473	
SCREW	ANS25-10R22	QTY	10		M109267	
SPACER	NAS43DD3-68	QTY	6		M109060	
Doubler	D3851-1	QTY	6		N/A	06.12.22
Screw	ANS25-10R14	QTY	4		M110023	
	ANS25-10R24	QTY	10		M108879	

Install J.H.W FSN-D407-781 dated 06.12.16 Preliminary 06.12.16
See attached derivations 081216



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INSTALLATION INSTRUCTIONS

IIN-D407-781

Interior Trim Panels

BELL 206A/206B/206L/206L-1/206L-3/206L-4/407 MODELS

*PRELIMINARY
R# 08.12.16*

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	_____
	D. SHEPHERD (DE # 02)
DATE:	_____
CERT. NO.:	SH08-60
ISSUE NO.:	1

Prepared By: _____
P. Hum
Mechanical Designer

Checked By: _____
H. Siemens
Mechanical Designer

Released By: _____
D. Shepherd, P. Eng
DE #02

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Revision: **A**
Date: 08.10.22

Revision Record

Revision	Issue Date	Description
A	08.10.22	New Issue

1.0 INTRODUCTION

These instructions cover the installation of the Dart D206-781-XXX / D407-781-XXX Interior Trim Panels for the Bell 206A/B, 206L/L1/L3/L4, and 407.

Bell 206A/B

The Dart D206-781-111 Utility Kit without Rotor Brake consists of four sub-kits that make up the utility kit for 206A/B aircraft and consists of D206-781-141/-151/-161/-171 Kits.

The Dart D206-781-113 Utility Kit with Rotor Brake consists of four sub-kits that make up the utility kit for 206A/B aircraft and consists of D206-781-143/-151/-161/-171 Kits.

The Dart D206-781-115 Utility Kit without Rotor Brake consists of four sub-kits that make up the utility kit for 206A/B aircraft and consists of D206-781-141/-151/-161/-173 Kits. The hat bin in this kit is compatible with the litter kit.

The Dart D206-781-117 Utility Kit with Rotor Brake consists of four sub-kits that make up the utility kit for 206A/B aircraft and consists of D206-781-143/-151/-161/-173 Kits. The hat bin in this kit is compatible with the litter kit.

The Dart D206-781-141 Crew Cabin Overhead without Rotor Brake consists of the crew cabin overhead panel and fasteners. For compatibility see Section 3.1.

The Dart D206-781-143 Crew Cabin Overhead with Rotor Brake consists of the crew cabin overhead panel with the cutout for the rotor brake and fasteners. For compatibility see Section 3.1.

The Dart D206-781-151 Vertical Tunnel Kit consists of five panels and fasteners that are used to cover the vertical tunnel. For compatibility see Section 3.1.

The Dart D206-781-161 Rear Overhead Kit consists of three panels and fasteners that are used to cover the passenger compartment. For compatibility see Section 3.1.

The Dart D206-781-171 Hat Bin Kit consists of the hat bin and fasteners. For compatibility see Section 3.1.

The Dart D206-781-173 Hat Bin Kit consists of the hat bin and fasteners. This hat bin is compatible with the litter kit. For compatibility see Section 3.1.

Bell 206L/L1

The Dart D206-781-371 Hat Bin Kit consists of the hat bin and fasteners. For compatibility see Section 3.2.

Bell 206L3/L4

The Dart D206-781-571 Hat Bin Kit consists of the hat bin and fasteners. For compatibility see Section 3.3.

Bell 407

The Dart D407-781-771 Hat Bin Kit consists of the hat bin and fasteners. For compatibility see Section 3.4.

The components in the Dart kits are as defined in the table in Section 5 of these instructions. For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-781-111 Utility Kit without Rotor Brake, for example, is as defined in the column labeled -111.

2.0 GENERAL NOTES

COMPATIBILITY

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification.

WORKMANSHIP

Unless otherwise stated, all workmanship should be to the standards set by the Aircraft Maintenance Manual. It is acceptable to increase/decrease the length of a fastener to ensure a minimum of 1.5 threads exposed after the nut/nutplate.

CONTINUING AIRWORTHINESS

This installation should be maintained in accordance with Instructions for Continued Airworthiness ICA-D407-781.

3.0 INSTALLATION PROCEDURE

Preparation

- 1) Remove existing panels and installed equipment as required in accordance with Aircraft Maintenance Manual or relevant STC.
- 2) Inspect the underlying aircraft structure for corrosion and damage. Repair in accordance with the Aircraft Maintenance Manual.
- 3) It is acceptable to cut relief holes in the panels/hat bin, trim the panels, or transfer drill attachment holes through the panels to permit installation of other kits. If a panel is trimmed such that a fastener can no longer be installed as recommended in these instructions, the fastener must be relocated to a suitable location on the untrimmed/remaining portion of the panel/hat bin so that the edge of the panel/hat bin is well secured and the total number of fasteners securing the panels/hat bin to the airframe is preserved.
- 4) It is acceptable to use longer or shorter fasteners as required. It is acceptable to use larger diameter or existing fasteners as required.
- 5) Transfer any previously installed decals, placards, or stenciled markings that are required from the existing panels to the Dart Interior Trim Panels.

3.1 Installation of D206-781-111/-113/-115/-117 Utility Kit (Bell 206 A/B)

Note: It is acceptable to install any portion of the D206-781-111/-113/-115/-117 kits in combination with the existing Bell/AAI components. Replacement parts may be order individually or as kits as follows:

- a) Crew Cabin Overhead Panel (Dart D206-781-141 crew cabin overhead w/o rotor brake kit and D206-781-143 crew cabin overhead w/ rotor brake kit)

Dart Replacement Part Number	Bell/AAI Part Number	Location	Applicable Instruction
D3821-1	206-070-778-001 206-410-010	Crew Cabin (w/o rotor brake)	3.1.3
D3821-3	206-070-778-007 206-410-011	Crew Cabin (w/ rotor brake)	3.1.3

- b) Vertical Tunnel Panels (Dart D206-781-151 Vertical Tunnel Kit)

Dart Replacement Part Number	Bell/AAI Part Number	Location	Applicable Instruction
D3822-1	206-070-763-001 206-420-003	Vertical Tunnel	3.1.2 and 3.1.4
D3822-2	206-070-763-002 206-420-004	Vertical Tunnel	3.1.2 and 3.1.4
D3822-3	206-070-786-101 206-420-001	Vertical Tunnel	3.1.5
D3822-5	206-070-789-001 206-420-005	Vertical Tunnel	3.1.4
D3822-7	206-070-762-001 206-420-006	Vertical Tunnel	3.1.4

- c) Rear Overhead Panels (Dart D206-781-161 Rear Overhead Kit)

Dart Replacement Part Number	Bell/AAI Part Number	Location	Applicable Instruction
D3823-1	206-070-767-011 206-430-011	Passenger Cabin	3.1.6
D3823-2	206-070-767-012 206-430-012	Passenger Cabin	3.1.6
D3823-3	206-070-768-011 206-430-010	Passenger Cabin	3.1.6

- d) Hat Bin (Dart D206-781-171 Hat Bin Kit and D206-781-173 Hat Bin Kit (litter kit compatible))

Dart Replacement Part Number	Bell/AAI Part Number	Location	Applicable Instruction
D3824-1	206-070-994-103 206-430-001	Passenger Cabin	3.1.7
D3824-3	N/A	Passenger Cabin (litter kit compatible)	3.1.7

The following is the recommended sequence of installation:

- 3.1.1 Remove old interior trim panels and equipment that may interfere with the installation of replacement interior panels. Retain fastening hardware as desired.
Note: Remove and retain any installed decals, placards, or stenciled markings that are required from the existing panels.
- 3.1.2 Position D3822-1/-2/-3 (LH/RH/CENTER) Vertical Tunnel panels as shown in Figure 1.
- a) Determine width by fitting with remainder of Vertical Tunnel parts. Secure with D3822-5/-7 Vertical Tunnel panels at Step 3.1.4.
 - b) Locate suitable locations for hook/loop strips and cut to length/orient as desired.
- 3.1.3 Position D3821-1 or D3821-3 overhead panel on the crew cabin roof as shown in Figure 2.
- a) Transfer-mark fastener locations to the panel as shown in Figure 2. Trim D3821-3 overhead panel to allow for rotorbrake installation.
 - b) Remove the panel and drill out the marked holes to $\varnothing 0.144$ " (drill #27) (4 places). Deburr.
Note: A minimum of 4 fasteners is required to secure the D3821-1/-3 overhead panel.
 - c) Re-position the panel in the aircraft and install with fasteners as shown in Figure 2.
- 3.1.4 Position D3822-5 and D3822-7 Vertical Tunnel panels as shown in Figure 3.
- a) Determine suitable fasteners on the aircraft as shown in Figure 3.
Note: The D3822-5/-7 Vertical Tunnel panels should overlap the D3822-1/-3 Vertical Tunnel panels.
 - b) If required, drill $\varnothing 0.266$ " (drill 'H') holes in the airframe at suitable locations and install ALS4-632-80 inserts. Drill $\varnothing 0.144$ " (drill #27) holes (2 places per panel) on the D3822-5/-7 panels to correspond to suitable holes on the airframe. Deburr. See Figure 3.
Note: A minimum of 2 fasteners or fastening points each are required to secure the D3822-5/-7 Vertical Tunnel panels. It is acceptable to use existing accessory installations (i.e. heater controls, fire extinguisher, etc.) to hold the panels in place.
 - c) Re-position the D3822-5/-7 panels on the aircraft and install with fasteners while securing the D3822-1/-2 Vertical Tunnel Panels as shown in Figure 3.
 - d) Transfer-mark fastener locations to the D3822-1/-2 panels as shown in Figure 1 and drill out the marked holes $\varnothing 0.144$ " (drill #27) (6 places). Deburr.
- 3.1.5 Position D3822-3 Vertical Tunnel, aft center panel as shown in Figure 1.
- a) Transfer-mark fastener locations to the D3822-3 panel as shown in Figure 1.
 - b) Remove the panel and drill out the marked holes to $\varnothing 0.144$ " (drill #27) (6 places). Deburr.
Note: A minimum of 6 fasteners is required to secure the D3822-3 panel
 - c) Re-position the D3822-3 panel over the D3822-1/-3 panels and install with fasteners as shown in Figure 1.
- 3.1.6 Position D3823-1/-2/-3 Rear Overhead Panels as shown in Figure 4 and 5.
- a) Transfer-mark fastener locations from the airframe to the D3823-1/-2/-3 panels as shown in Figure 4 and 5.

- b) Remove panels and drill out the marked holes to $\varnothing 0.203$ " (13/64" drill) (10 places). Deburr.
- c) Install panels to the aircraft using hardware as shown in Figure 4 and 5. Torque screws to 15-25 in-lbs (1.7-2.8 N-m).
- d) Fasten D3823-1/-2 panels to the J-Channels above the doors as shown in Figure 5.

3.1.7 Position D3824-1 or D3824-3 Hat Bin as shown in Figure 6.

- a) Transfer-mark fastener locations to the D3824-1 or D3824-3 Hat Bin as shown in Figure 6.
- b) Remove the hat bin and drill out the marked holes to $\varnothing 0.203$ " (13/64" drill) (4 places minimum).
- c) If desired, bond D3851-1 Doublers to the drilled out hole locations using 3M 1300/1300L Adhesive (0.002" to 0.010" thick) in accordance with manufacturer's instructions.
- d) Install D3824-1 Hat Bin using fasteners as shown in Figure 6. Torque screws to 15-25 in-lbs (1.7-2.8 N-m).
- e) It is acceptable to add extra mounting locations as required. Maintain a minimum of 4 mounting locations.

3.1.8 Re-install previously removed equipment. Re-install decals, placards, or stenciled markings that were removed in step 3.1.1.

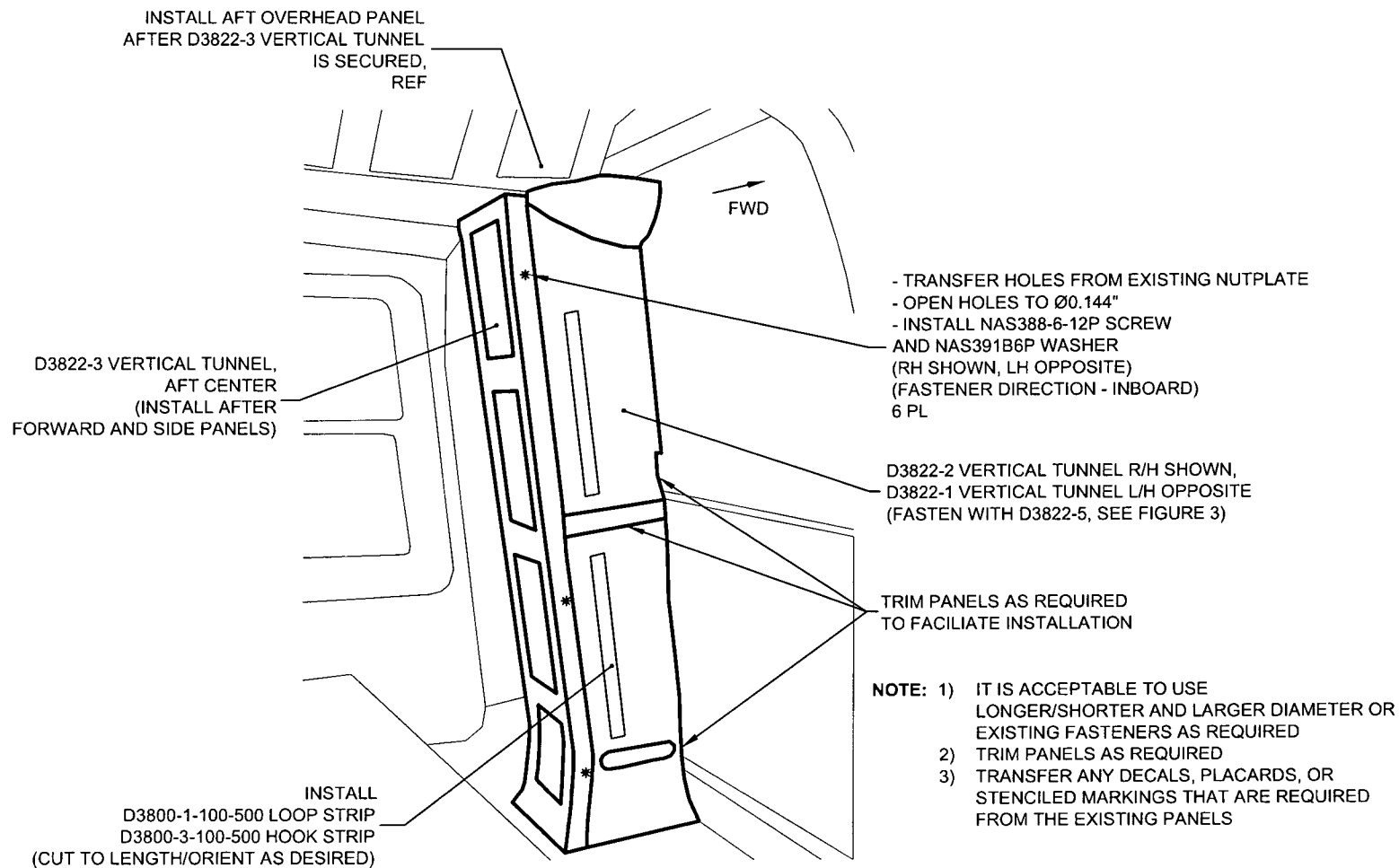


FIGURE 1 – D3822-1/-2/-3 VERTICAL TUNNEL PANEL INSTALLATION
(206 A/B)

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Revision: A

Date: 08.10.22

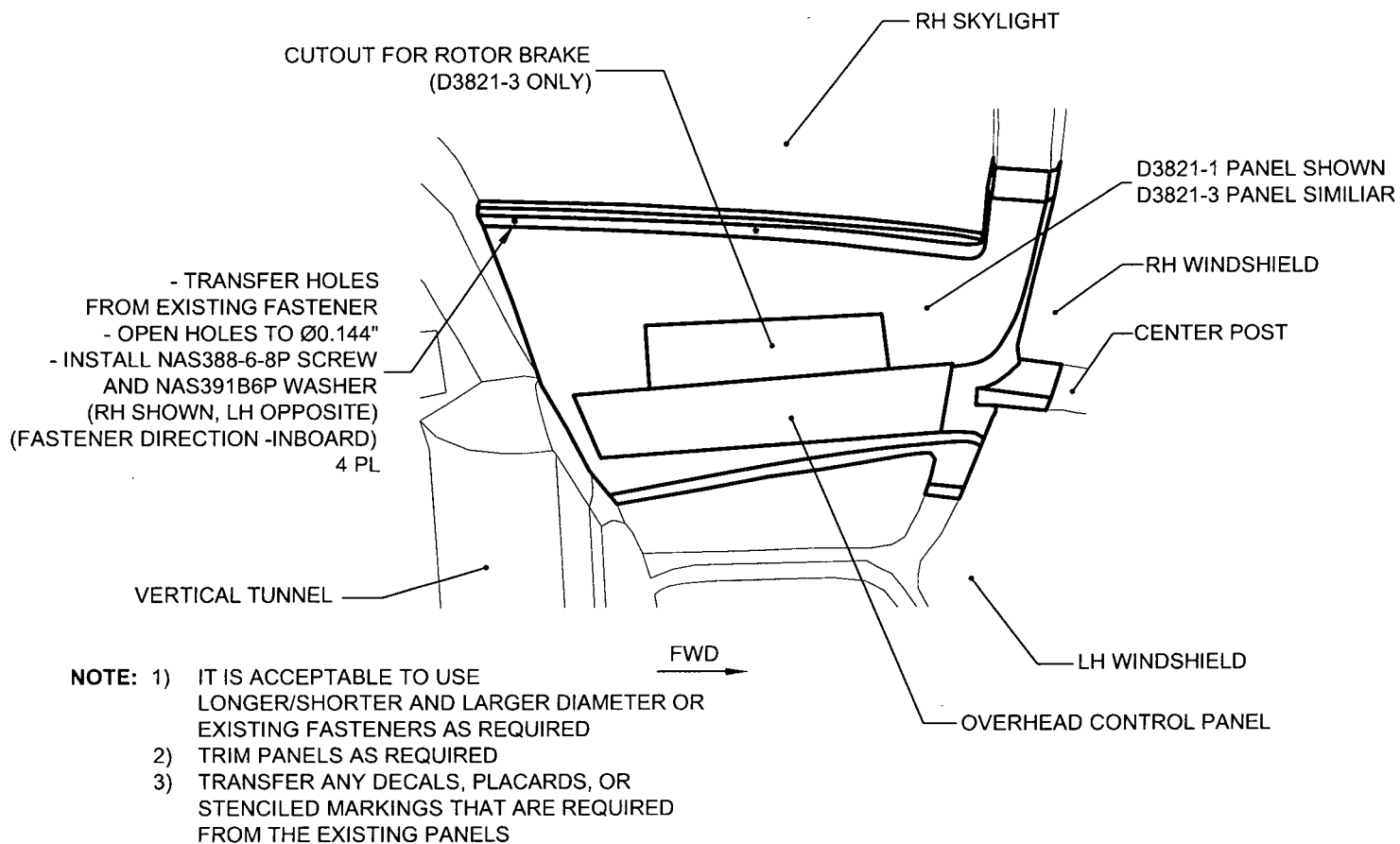
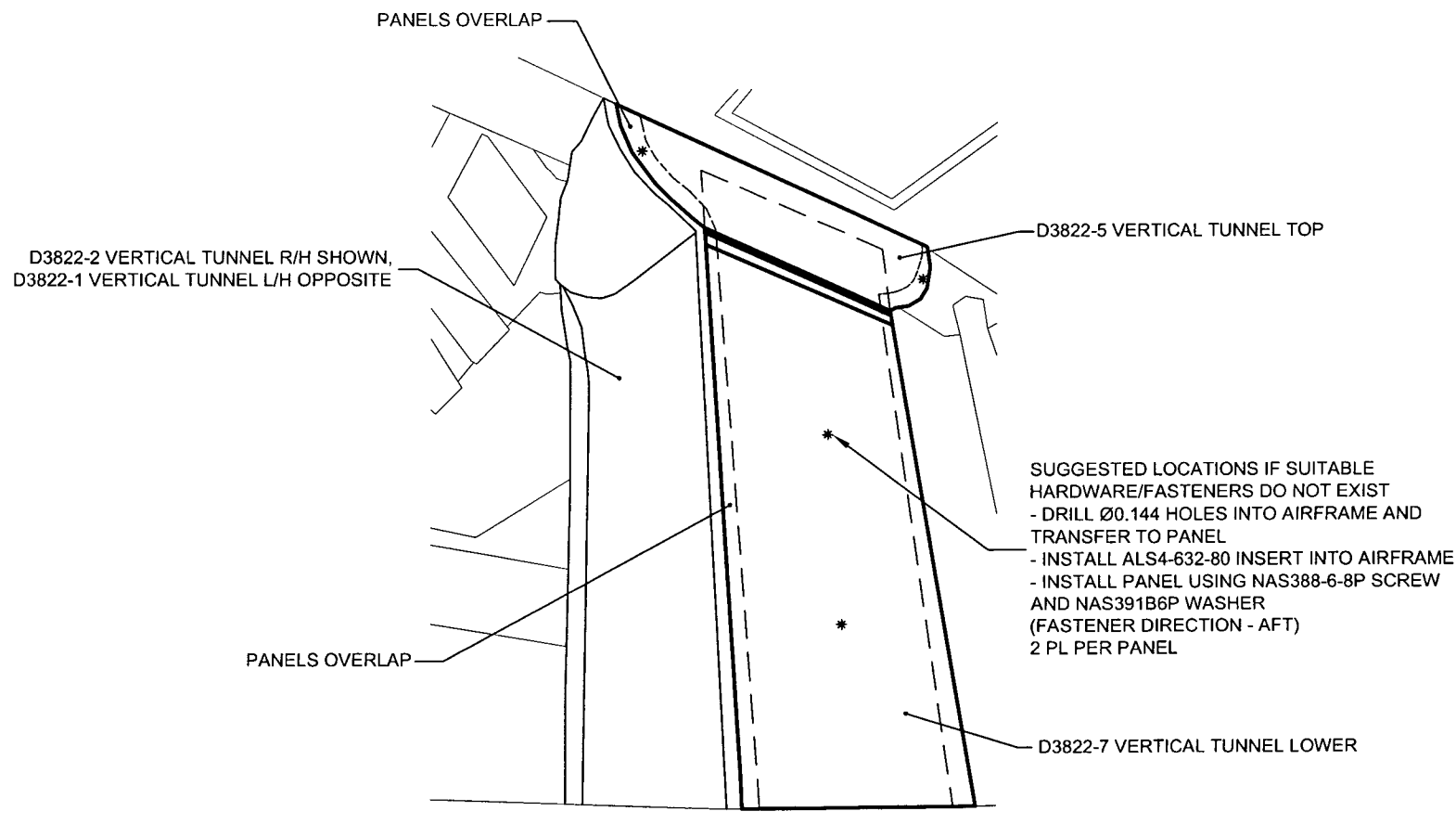
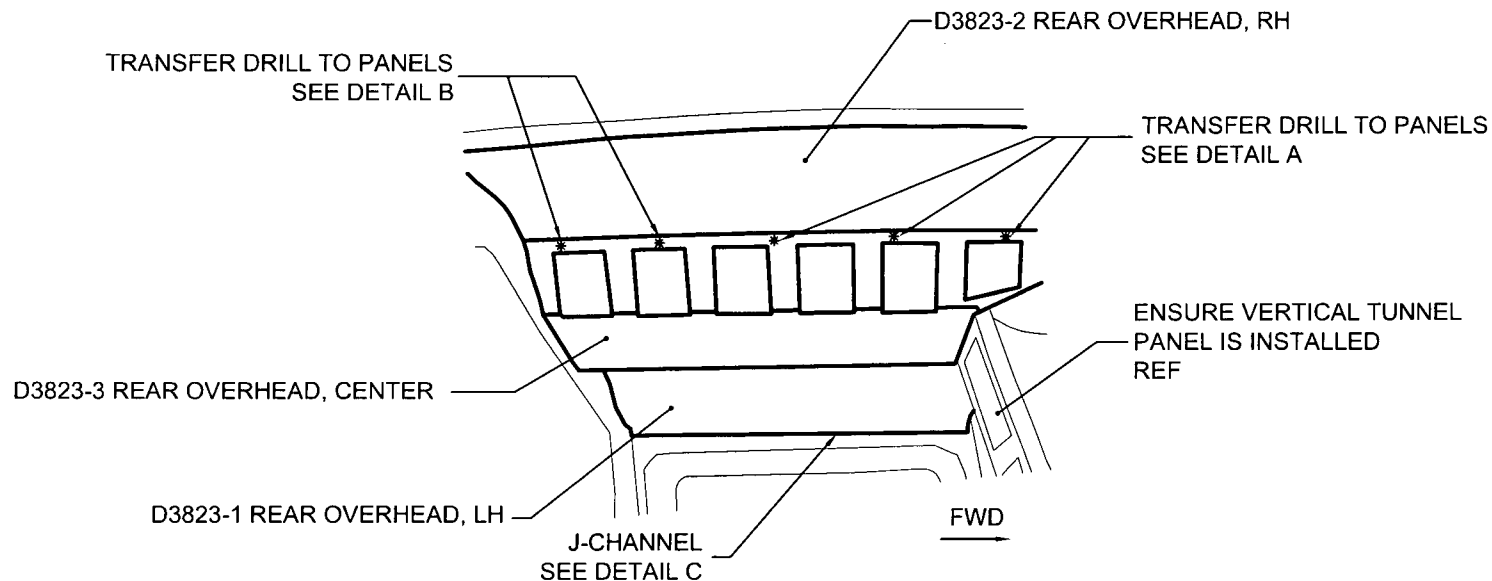


FIGURE 2 – D3821-1/-3 CREW CABIN OVERHEAD PANEL INSTALLATION
(206 A/B)



- NOTE:** 1) IT IS ACCEPTABLE TO USE LONGER/SHORTER AND LARGER DIAMETER OR EXISTING FASTENERS AS REQUIRED
2) TRIM PANELS AS REQUIRED
3) TRANSFER ANY DECALS, PLACARDS, OR STENCILED MARKINGS THAT ARE REQUIRED FROM THE EXISTING PANELS

FIGURE 3 – D3822-5/-7 VERTICAL TUNNEL PANEL INSTALLATION
(206 A/B)



- NOTE:** 1) IT IS ACCEPTABLE TO USE LONGER/SHORTER FASTENERS AS REQUIRED
2) TRIM PANELS AS REQUIRED
3) TRANSFER ANY DECALS, PLACARDS, OR STENCILED MARKINGS THAT ARE REQUIRED FROM THE EXISTING PANELS

FIGURE 4 – D3823-1/-2/-3 REAR OVERHEAD PANEL INSTALLATION
(206 A/B)

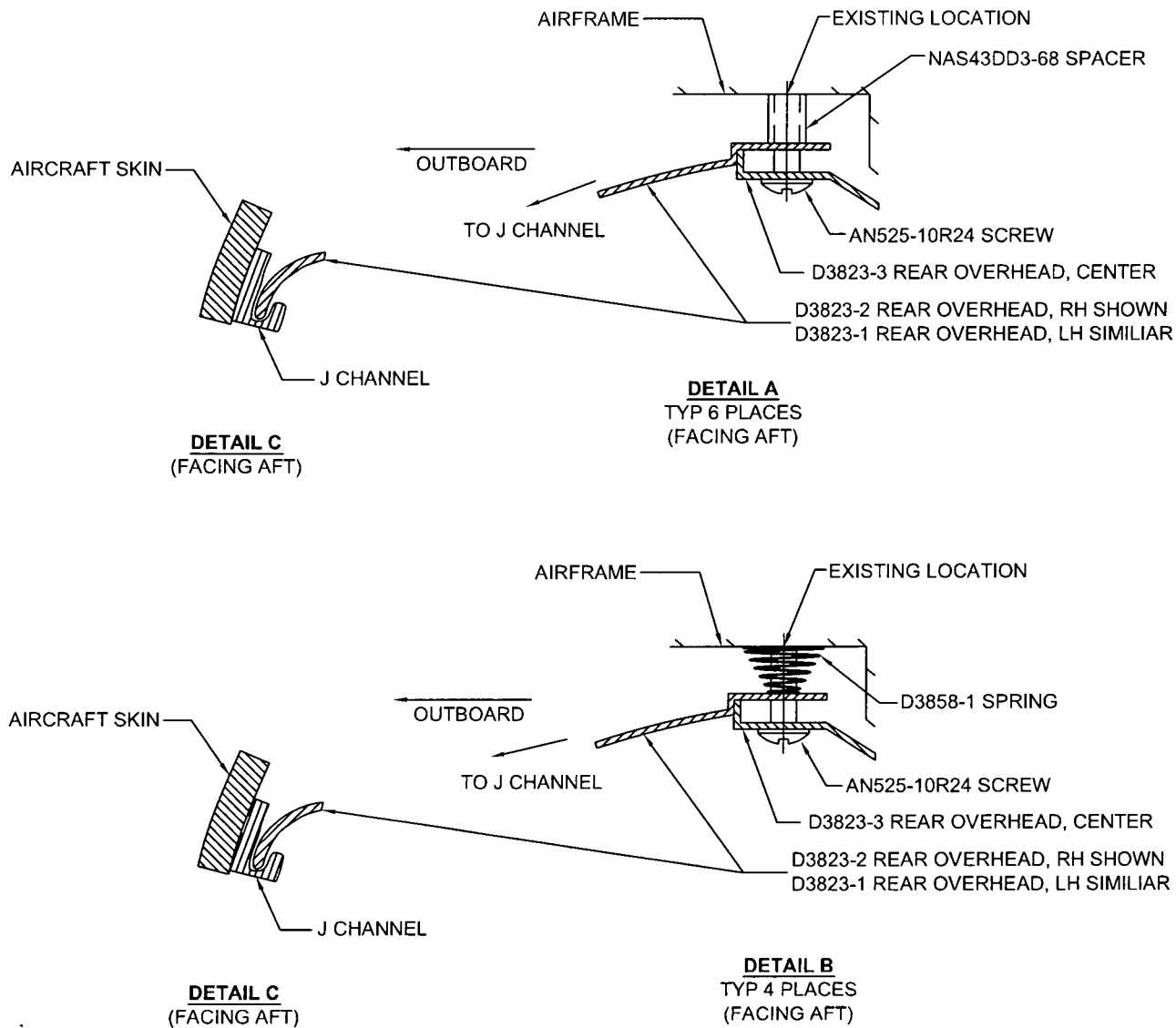


FIGURE 5 – D3823-1/-2/-3 PANEL INSTALLATION DETAIL
(206 A/B)

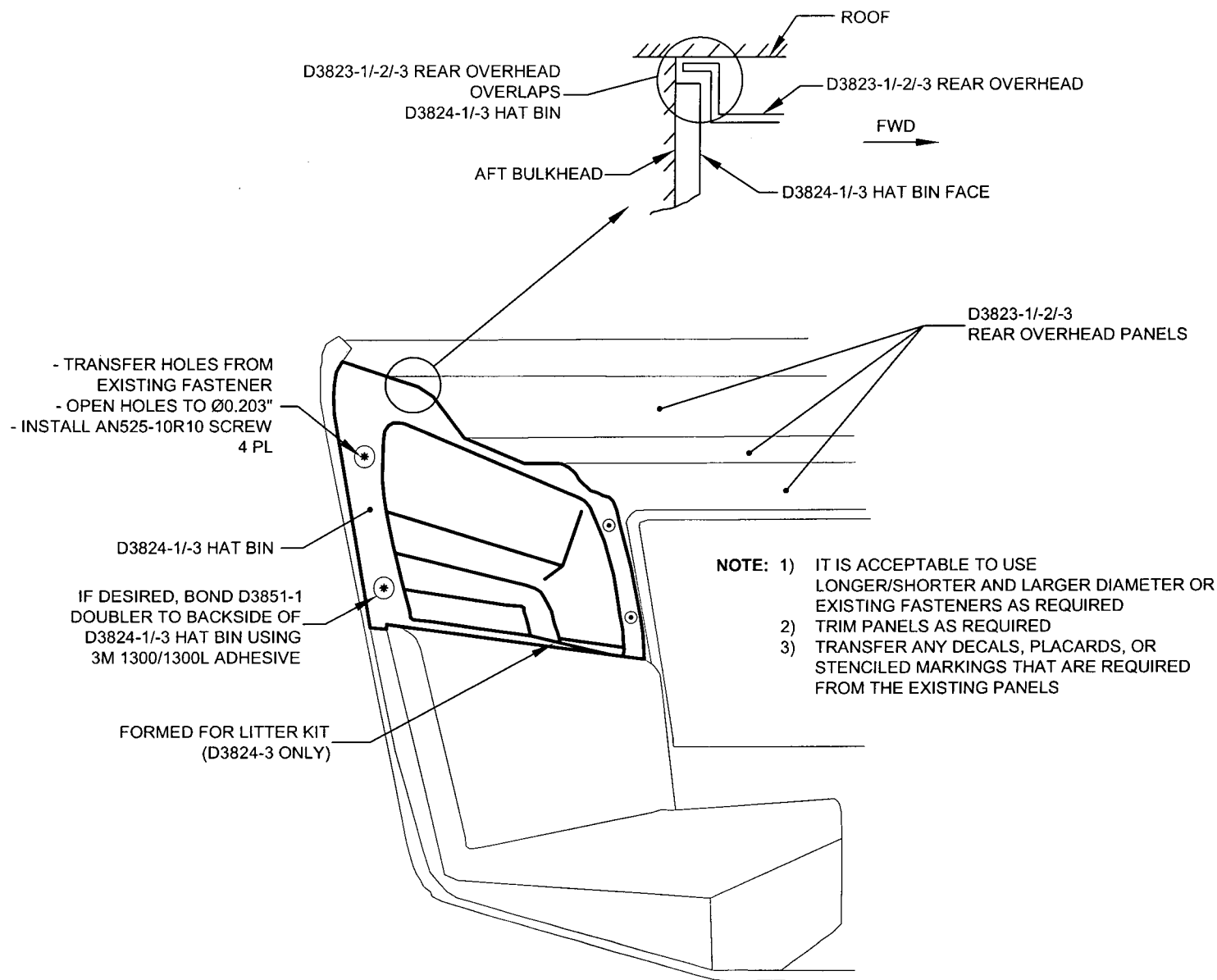


FIGURE 6 – D3824-1 HAT BIN INSTALLATION SHOWN (D3824-3 SIMILAR)
(206 A/B)

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Revision: **A**

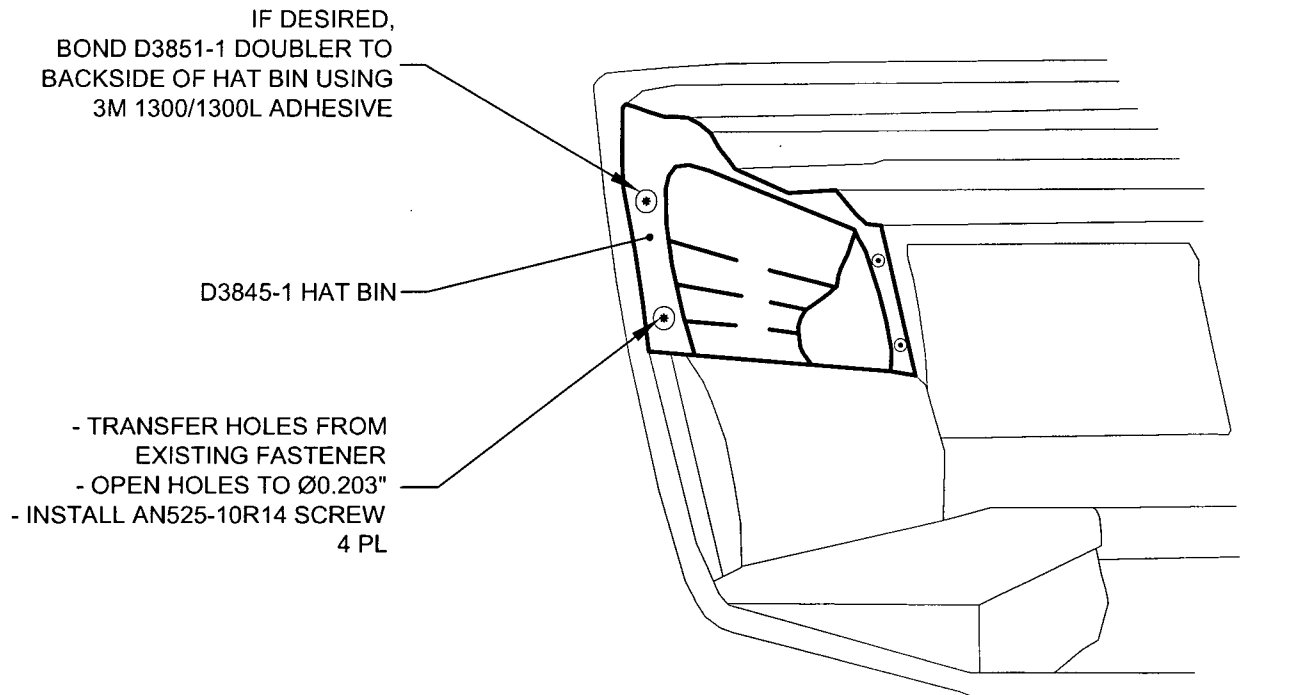
Date: 08.10.22

3.2 Installation of D206-781-371 Hat Bin Kit (Bell 206 L/L1)

It is acceptable to install the D206-781-371 Hat Bin Kit in combination with the existing Bell/AAI components. The Dart Hat Bin Installation is a replacement for the following hat bin:

Dart Replacement Part Number	Bell/AAI Part Number	Location
D206-781-371	206-072-836-107 206-434-233	Passenger Cabin

- 3.2.1 Remove old interior trim panels and equipment that may interfere with the installation of replacement interior panels. Retain fastening hardware as desired.
Note: Remove and retain any installed decals, placards, or stenciled markings that are required for safe operation of the helicopter from the existing panels.
- 3.2.2 Position D3845-1 Hat Bin as shown in Figure 7.
- Transfer-mark fastener locations to the D3845-1 Hat Bin as shown in Figure 7.
 - Remove the hat bin and drill out the marked holes to $\varnothing 0.203$ " (13/64" drill) (4 places minimum). Drill additional locations as required.
 - If desired, bond D3851-1 Doublers to the drilled out hole locations using 3M 1300/1300L Adhesive (0.002" to 0.010" thick) in accordance with manufacturer's instructions.
 - Install D3845-1 Hat Bin using fasteners as shown in Figure 7. Torque screws to 15-25 in-lbs (1.7-2.8 N-m).
 - It is acceptable to add extra mounting locations as required. Maintain a minimum of 4 mounting locations.
- 3.2.3 Re-install previously removed equipment. Re-install previously removed equipment. Re-install decals, placards, or stenciled markings that were removed in step 3.2.1.



- NOTE:** 1) IT IS ACCEPTABLE TO USE LONGER/SHORTER AND LARGER DIAMETER OR EXISTING FASTENERS AS REQUIRED
2) TRIM PANELS AS REQUIRED
3) TRANSFER ANY DECALS, PLACARDS, OR STENCILED MARKINGS THAT ARE REQUIRED FROM THE EXISTING PANELS

FIGURE 7 – D3845-1 HAT BIN INSTALLATION
(206 L/L1)

3.3 Installation of D206-781-571 Hat Bin Kit (Bell 206 L3/L4)

It is acceptable to install the D206-781-571 Hat Bin Kit in combination with the existing Bell/AAI components. The Dart Hat Bin Installation is a replacement for the following hat bin:

Dart Replacement Part Number	Bell/AAI Part Number	Location
D206-781-571	206-072-112-105 206-434-137	Passenger Cabin

- 3.3.1 Remove old interior trim panels and equipment that may interfere with the installation of replacement interior panels. Retain fastening hardware as desired.
Note: Remove and retain any installed decals, placards, or stenciled markings that are required for safe operation of the helicopter from the existing panels.

- 3.3.2 Position D3850-1 Hat Bin as shown in Figure 8.

- Transfer-mark fastener locations to the D3850-1 Hat Bin as shown in Figure 8.
- Remove the hat bin and drill out the marked holes to $\varnothing 0.203$ " (13/64" drill) (4 places minimum). Drill additional locations as required.
- If desired, bond D3851-1 Doublers to the drilled out hole locations using 3M 1300/1300L Adhesive (0.002" to 0.010" thick) in accordance with manufacturer's instructions.
- Install D3850-1 Hat Bin using fasteners as shown in Figure 8. Torque screws to 15-25 in-lbs (1.7-2.8 N-m).
- It is acceptable to add extra mounting locations as required. Maintain a minimum of 4 mounting locations.

- 3.3.3 Re-install previously removed equipment. Re-install previously removed equipment. Re-install previously removed equipment. Re-install decals, placards, or stenciled markings that were removed in step 3.3.1.

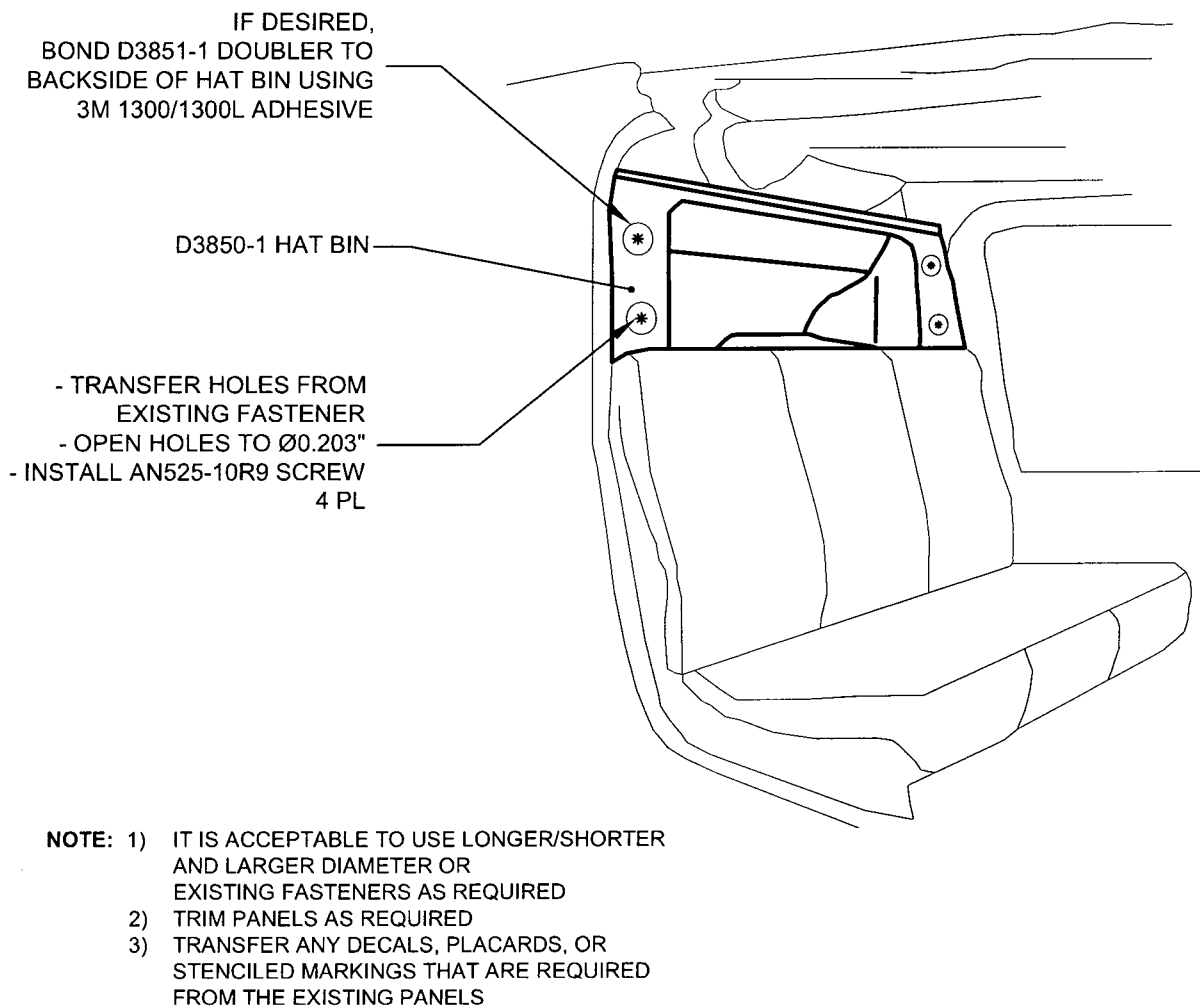


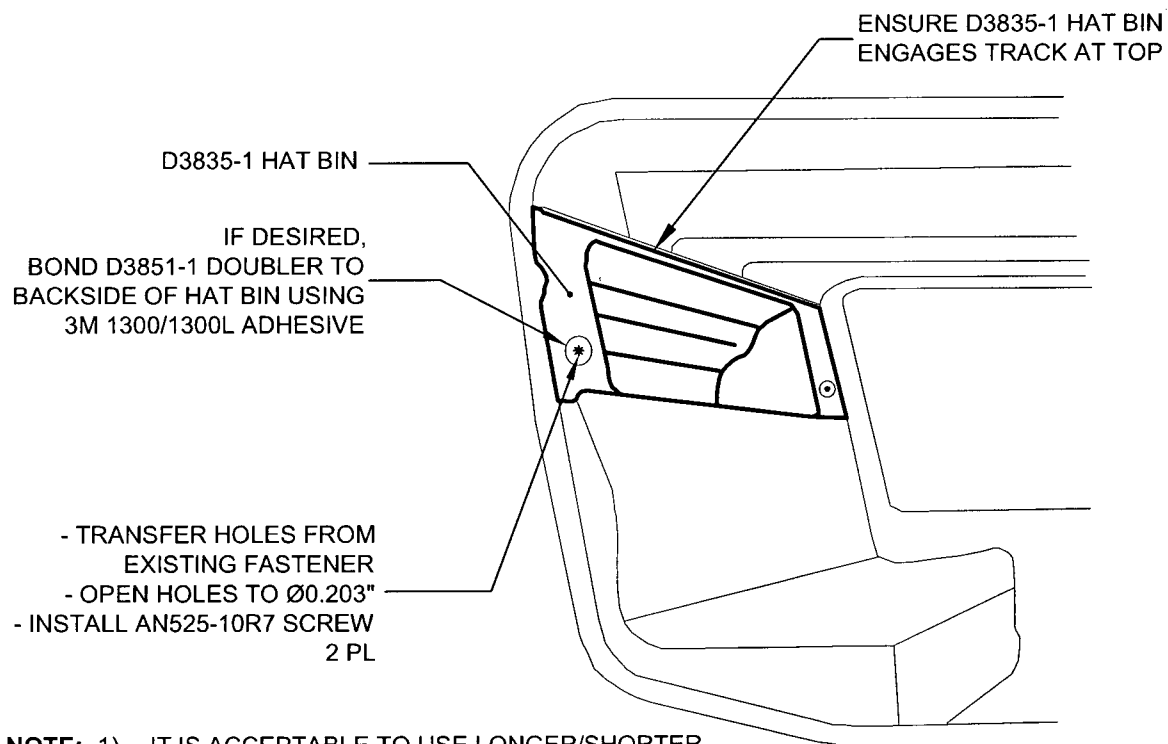
FIGURE 8 – D3850-1 HAT BIN INSTALLATION
(206 L3/L4)

3.4 Installation of D407-781-771 Hat Bin Kit (Bell 407)

It is acceptable to install the D407-781-771 Hat Bin Kit in combination with the existing Bell/AAI components. The Dart Hat Bin Installation is a replacement for the following hat bin:

Dart Replacement Part Number	Bell/AAI Part Number	Location
D407-781-771	407-070-620-241	Passenger Cabin

- 3.4.1 Remove old interior trim panels and equipment that may interfere with the installation of replacement interior panels. Retain fastening hardware as desired.
Note: Remove and retain any installed decals, placards, or stenciled markings that are required for safe operation of the helicopter from the existing panels.
- 3.4.2 Position D3835-1 Hat Bin as shown in Figure 9.
- Transfer-mark fastener locations to the D3835-1 Hat Bin as shown in Figure 9.
 - Remove the hat bin and drill out the marked holes to $\varnothing 0.203$ " (13/64" drill) (2 places minimum). Drill additional locations as required.
 - If desired, bond D3851-1 Doublers to the drilled out hole locations using 3M 1300/1300L Adhesive (0.002" to 0.010" thick) in accordance with manufacturer's instructions.
 - Ensure the D3835-1 Hat Bin engages OEM track.
 - Install D3835-1 Hat Bin using fasteners as shown in Figure 9. Torque screws to 15-25 in-lbs (1.7-2.8 N-m).
 - Maintain a minimum of 2 mounting locations.
- 3.4.3 Re-install previously removed equipment. Re-install previously removed equipment. Re-install previously removed equipment. Re-install decals, placards, or stenciled markings that were removed in step 3.4.1.



- NOTE:** 1) IT IS ACCEPTABLE TO USE LONGER/SHORTER AND LARGER DIAMETER OR EXISTING FASTENERS AS REQUIRED
2) TRIM PANELS AS REQUIRED
3) TRANSFER ANY DECALS, PLACARDS, OR STENCILED MARKINGS THAT ARE REQUIRED FROM THE EXISTING PANELS

FIGURE 9 – D3835-1 HAT BIN INSTALLATION

(407)

4.0 WEIGHT AND BALANCE

4.1 Bell 206 A/B

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-781-111 <i>Utility Kit without Rotor Brake</i>					
D206-781-113 <i>Utility Kit with Rotor Brake</i>					
D206-781-115 <i>Utility Kit without Rotor Brake, litter kit compatible</i>					
D206-781-117 <i>Utility Kit with Rotor Brake, litter kit compatible</i>					
D206-781-141 <i>Crew Cabin Overhead without Rotor Brake Kit</i>	2.3 lb 1.0 kg	0 in 0 m	0 lb-in 0 kg-m	67.0 in 1.7 m	154 lb-in 1.7 kg-m
D206-781-143 <i>Crew Cabin Overhead with Rotor Brake Kit</i>	2.3 lb 1.0 kg	0 in 0 m	0 lb-in 0 kg-m	67.0 in 1.7 m	154 lb-in 1.7 kg-m
D206-781-151 <i>Vertical Tunnel Kit</i>	3.8 lb 1.7 kg	0 in 0 m	0 lb-in 0 kg-m	84.0 in 2.1 m	319 lb-in 3.6 kg-m
D206-781-161 <i>Rear Overhead Kit</i>	6.4 lb 2.9 kg	0 in 0 m	0 lb-in 0 kg-m	102 in 2.6 m	653 lb-in 7.5 kg-m
D206-781-171 <i>Hat Bin Kit</i>		0 in 0 m	0 lb-in 0 kg-m	124.0 in 3.2 m	
D206-781-173 <i>Hat Bin Kit, litter kit compatible</i>		0 in 0 m	0 lb-in 0 kg-m	124.0 in 3.2 m	

4.2 Bell 206 L/L1

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-781-371 <i>Hat Bin Kit</i>		0 in 0 m	0 lb-in 0 kg-m	142.0 in 3.6 m	

4.3 Bell 206 L3/L4

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-781-571 <i>Hat Bin Kit</i>		0 in 0 m	0 lb-in 0 kg-m	142.0 in 3.6 m	

4.4 Bell 407

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D407-781-771 <i>Hat Bin Kit</i>		0 in 0 m	0 lb-in 0 kg-m	144.0 in 3.7 m	

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Revision: A
Date: 08.10.22

5.0 PARTS LIST

5.1 BELL 206 A/B

D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-500	LOOP STRIP
		2				D3800-3-100-500	HOOK STRIP
		6				NAS388-6-12P	SCREW
		6				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		4				NAS388-6-8P	SCREW
		4				NAS391B6P	WASHER
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			4			D3858-1	SPRING
			10			AN525-10R24	SCREW

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Date: 08.10.22

			6			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
			6	6		D3851-1	DOUBLER
			4	4		AN525-10R10	SCREW

5.2 BELL 206 L/L1

Qty -371	Part Number	Description
X	D206-781-371	HAT BIN KIT
1	D3845-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R14	SCREW

5.3 BELL 206 L3/L4

Qty -571	Part Number	Description
X	D206-781-571	HAT BIN KIT
1	D3850-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R8	SCREW

5.4 BELL 407

Qty -771	Part Number	Description
X	D407-781-771	HAT BIN KIT
1	D3835-1	HAT BIN
4	D3851-1	DOUBLER
2	AN525-10R7	SCREW